



## **FABRICATOR JOB DESCRIPTION**

### ***JOB SUMMARY***

Employees perform a variety of duties to produce quality components, to exact specifications, from raw materials (i.e., sheet metal, steel stock, etc.) for welding operation.

### ***ESSENTIAL DUTIES & RESPONSIBILITIES***

- Actively observe and promote BWISE safety standards
- Obtain specifications for operation from work orders
- Obtain raw materials from material handler or pick-up operations' raw materials using material moving equipment (i.e., forklift, hand jack, etc.)
- If required by machining or fabrication function, use hoist to move raw materials to operation point.
- Using saw, cut steel stock to exact length specifications;
- Cut parts to specifications from sheet metal
- Mill, bore, and turn parts
- Bend & shape parts
- Debur, sand, or grind sharp and/or uneven edges from tooled parts.
- Manually carry or use hoist to move parts to next step in the same machining or fabrication process (prior to closing out work order)
- Move finished parts to next fabrication, machining, or staging point using material moving equipment (i.e., forklift, hand jack, etc.)
- Make continuous quality checks to ensure parts are machined/fabricated to exact specifications.
- As required by job function, assemble components for pre-welding or pre-assembly operations.
- Other duties, as assigned by Production Manager

### ***JOB MINIMUM QUALIFICATIONS***

- Ability to read and fully comprehend work instructions, prints, and work specifications.
- Ability of count, read, and write numbers and use common vocabulary; ability to read warning signs; ability to lift up to 50 lbs; ability to demonstrate full range of motion for reaching, bending, and stooping.